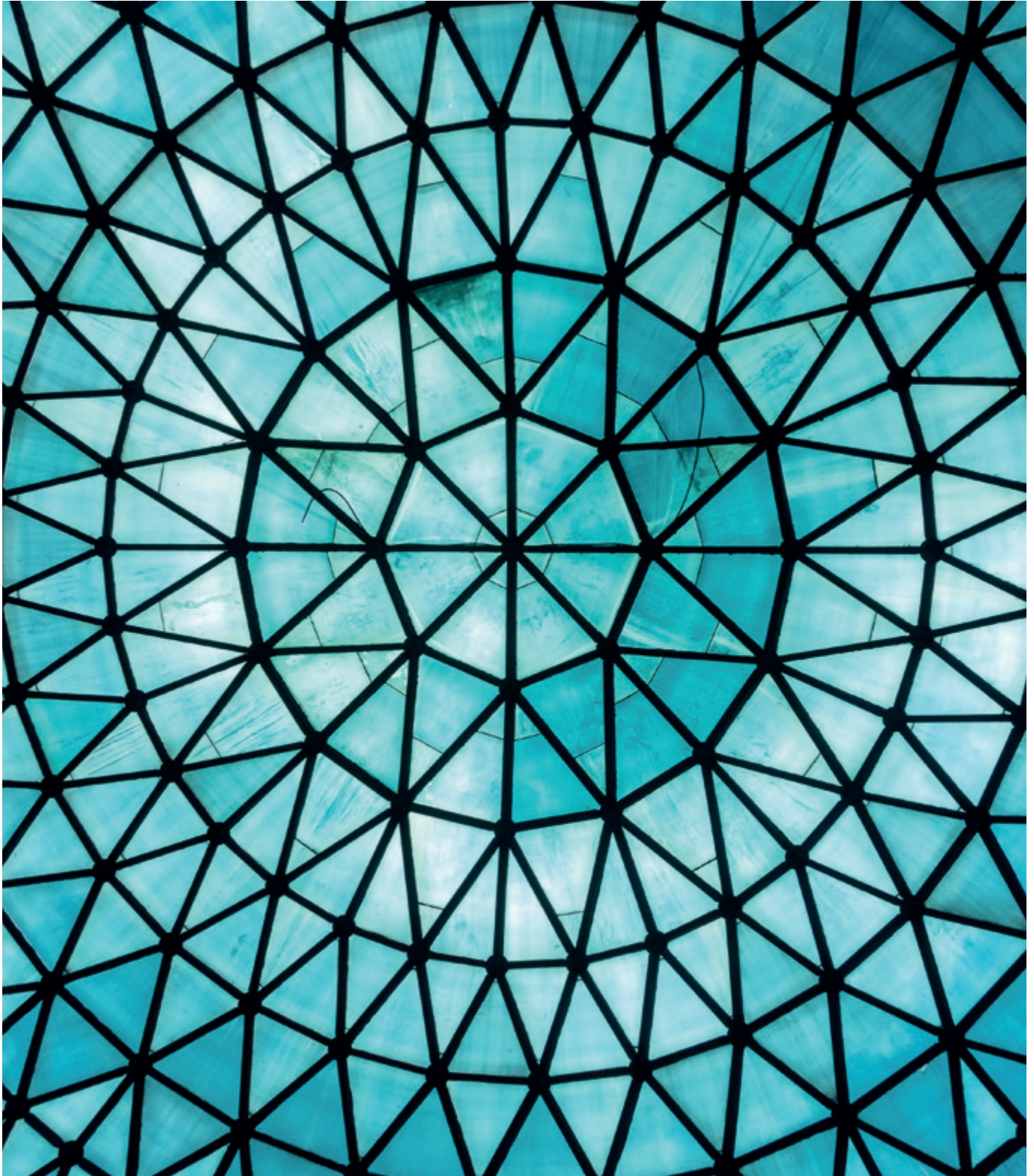




PRODUCT GUIDE

Extruded acrylic with outstanding transparency, increased strength and versatile nature.





PERSPEX® XT

PERSPEX® XT is an extruded acrylic sheet with outstanding performance advantages during fabrication, installation and in use.

Available in a range of clear, opals, selected colours, as well as a single-sided anti-reflective clear, **PERSPEX® XT** sheets offer excellent thickness tolerance and are extremely easy to vacuum form, making it ideal for applications where complex shapes are required. Add to that brilliant transparency, ease of handling, very good weathering and ageing resistance, and it is easy to see how **PERSPEX® XT** sheets provide a perfect solution to a wide range of applications. It is ideal for use in signage, displays, skylights, windows, doors and any interior or exterior application.

PERSPEX® XT is available in standard thicknesses of 1.5 to 20 mm as well as in different product variants:

- **PERSPEX® XT IM60 Impact Resistant**
- **PERSPEX® XT Clear anti-reflective**
- **PERSPEX® XT Soft Tone**

PERSPEX® XT sheets are produced according to DIN EN ISO 7823-2 and do not contain any toxic materials or heavy metals, which may cause environmental damage or health risks.

The sheets meet the requirements of the RoHS/WEEE directives of the European Union, restricting the use of hazardous substances in electrical and electronic equipment, as well as the requirements of the REACH regulation (EU) n° 1907/2006 and its amendments in the currently valid version.

Moreover, **PERSPEX® XT** sheets contain none of the substances which are listed in the current version of the ECHA candidate list of "Substances of Very High Concern" (SVHC).

PERSPEX® XT and **PERSPEX® XT IM60 Impact Resistant** sheets comply with the requirements of the EU directives 1935/2004 and 10/2011 in their respective valid version. The EU Declaration of Conformity 10/2011 Annex IV for "Good Manufacturing Practice" and contact with foodstuff are available on request.

All **PERSPEX® XT** sheets are manufactured and audited for quality in compliance with the certified and regularly audited production and quality management system according to DIN EN ISO 9001:2015.

PERSPEX® XT

EXTRUDED ACRYLIC IN BRILLIANT CLARITY

CHARACTERISTICS

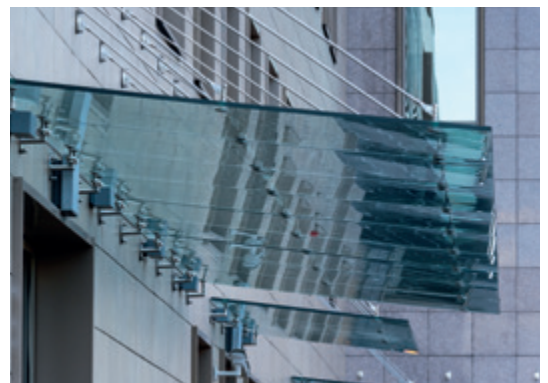
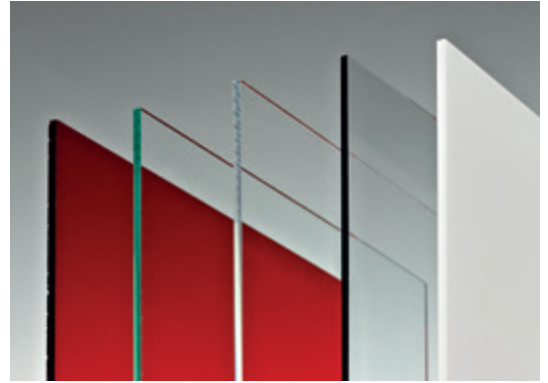
- Good optical properties
- Brilliant transparency
- Excellent colour rendering
- High-quality surfaces
- Very good weathering and ageing resistance
- Can be used in contact with foodstuff – meets all current European food control legislations
- Does not contain any toxic materials or heavy metals
- High impact grades (**PERSPEX® XT IM60 Impact Resistant**) for specific applications
- Easy to recycle
- Easy to fabricate
- Fire classification according to EN 13501-1 and UL94 HB for **PERSPEX® XT** standard grades
- **PERSPEX® XT** sheets are provided with a 10-year warranty

APPLICATIONS

- Construction components: light domes, partition walls, glazing, roofing, caravan windows
- Lighting: prismatic control lenses and opal diffusers
- Engineering components: housings, machine covers
- Advertising and decoration: letters, shop fittings, panels, POS/POP displays
- Other applications: containers, lettering templates

PROCESSING

- Printing
- Laminating
- Sawing
- Drilling
- Thread cutting
- Milling
- Laser and water jet cutting
- Polishing
- Bonding
- Welding
- Hot bending
- Thermoforming
- Tempering

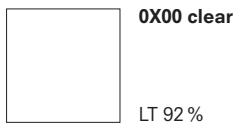


GENERAL				
Property	Method	Unit	PERSPEX® XT	PERSPEX® XT IM60
Density	ISO 1183	g/cm ³	1.19	1.15
Water absorption 24h/23°C – 50x50x4 mm ³	DIN EN ISO 62 Method 1	%	0.2	0.3
Ball indentation hardness	ISO 2039-1	MPa	235	100
Forming temperature air pressure		°C	140 – 160	130 – 150
Forming temperature vacuum		°C	160 – 190	140 – 170
Moulding shrinkage		%	0.5 – 0.8	0.6 – 0.9
MECHANICAL				
Property	Method	Unit	PERSPEX® XT	PERSPEX® XT IM60
Tensile strength	ISO 527-2	MPa	70	40
Elongation at break	ISO 527-2	%	4	35
Tensile modulus	ISO 527-2	MPa	3100	1600
Flexural strength	ISO 178	MPa	110	60
Flexural modulus	ISO 178	MPa	3000	1600
Impact strength Charpy unnotched	ISO 179-1	kJ/m ²	15	60
Impact strength Charpy notched	ISO 179-1	kJ/m ²	2	5
OPTICAL				
Property	Method	Unit	PERSPEX® XT	PERSPEX® XT IM60
Light transmission (3 mm clear transparent)	DIN 5036-3 / EN ISO 13468-2	%	92	90
Refractive index	ISO 489	n ₂₀ ^D	1.492	1.492
Total solar energy transmission (g-value)	DIN EN 410	%	86.5	-
Gloss value	DIN 67530		>100	-
THERMAL				
Property	Method	Unit	PERSPEX® XT	PERSPEX® XT IM60
Vicat temperature (B 50)*	ISO 306	°C	105	98
Specific heat capacity	ISO 11357-4	J/gK	1.47	1.5
Linear thermal expansion α	DIN 53752	mm/m °C	0.07	0.11
Thermal conductivity	DIN 52612	W/mK	0.18	0.18
Service temperature continuous use		°C	70	65
Max. temperature short term use		°C	90	75
Degradation temperature		°C	>280	>280
ELECTRICAL				
Property	Method	Unit	PERSPEX® XT	PERSPEX® XT IM60
Surface resistivity	IEC 60093	Ω	3x10 ¹⁵ – 3x10 ¹⁶	-
Volume resistivity	IEC 60093	Ω x m	1x10 ¹³ – 5x10 ¹³	-
Electrical strength	IEC 60243-1	kV/mm	10	-
Dielectric strength	IEC 60243-1	kV/mm	30	30
Dielectrical dissipation factor 50 Hz	DIN 53483-2		0.06	-
Dielectrical dissipation factor 1 KHz	DIN 53483-2		0.04	-
Dielectrical dissipation factor 1 MHz	DIN 53483-2		0.02	0.03
Relative permittivity 50 Hz	DIN 53483-2		2.7	-
Relative permittivity 1 KHz	DIN 53483-2		3.1	-
Relative permittivity 1 MHz	DIN 53483-2		2.7	2.9
OTHERS				
Property	Method	Unit	PERSPEX® XT	PERSPEX® XT IM60
Fire performance	CPD 305/2011 DIN EN 13501-1		E, no burning, droplets	-
Fire resistance	UL94		HB	HB
Contact with foodstuff – GHP	EU directive 1935/2004 VO 10/2011		Conform	Conform

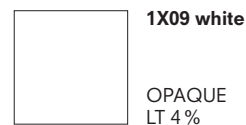
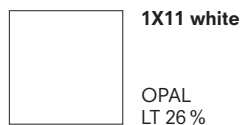
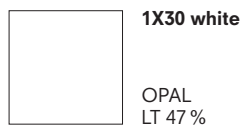
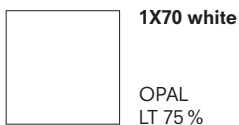
* = Pre-treatment: 16 h at 80°C

Note: These technical data of our products are typical ones; the actually measured values are subject to production variations.

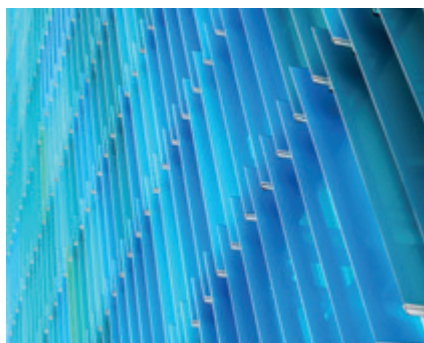
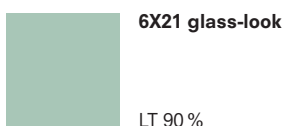
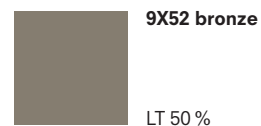
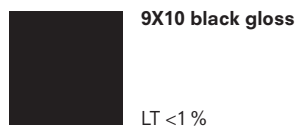
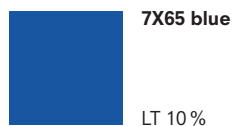
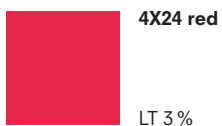
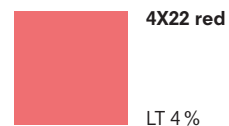
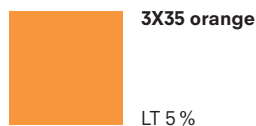
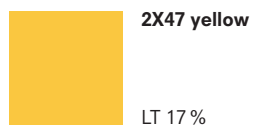
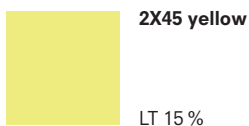
PERSPEX® XT – Clear transparent



PERSPEX® XT – White

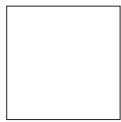


PERSPEX® XT – Colours



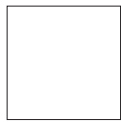
PERSPEX® XT IM60 Impact Resistant

PERSPEX® XT IM60 Impact Resistant offers improved impact resistance compared to standard **PERSPEX® XT** sheets. Available in both clear and opal, it is ideal for use in signage, displays, skylights, windows, doors and any interior or exterior application where increased durability is required.



IM60 0D00 clear

LT 90 %

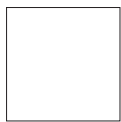


IM60 1D11 white

LT 26%

PERSPEX® XT Clear anti-reflective

The **PERSPEX® XT Clear anti-reflective** variant offers a slight matt surface structure for a clear view without interfering light reflections. It is particularly suitable for the areas glazing and decoration.



AR 0X00

SINGLE-SIDED
LT 90 %

OPAQUE = non-transparent , OPAL = semi-transparent

LT = Light transmission (Figures apply to 3 mm sheet thickness only. For the colours 9X52 bronze and 6X21 glass-look, the light transmission is constant over the entire thickness range.)

The colours printed may vary from the original. To ensure exact colour matching please ask for a colour sample.

Detailed information on the products deviating from the standard can be found in the current valid version of the delivery programme.
Please contact your customer service representative.



PERSPEX® XT Soft Tone

DOUBLE-SIDED MATT SURFACE

PERSPEX® XT Soft Tone is an extruded acrylic sheet with the appearance and feel of traditional frosted glass.

Due to its outstanding properties, **PERSPEX® XT Soft Tone** provides a wide range of application possibilities for building and industrial glazing, decoration, lighting and advertising. Thanks to the double-sided matt surface of the material, images and text are to be seen clearly in all lighting conditions without distracting reflections.

Moreover, the relatively insensitive, easy to clean surface offers protection from scuffs, scratches and fingerprints.

CHARACTERISTICS

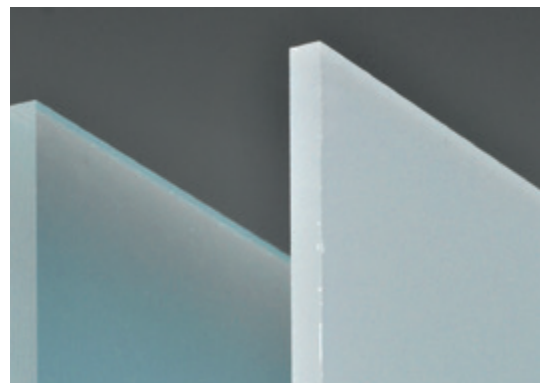
- Double-sided matt surface (single-sided matt on request)
- Improves light scatter
- Good optical properties
- Avoids reflective effects
- Stylish, trendy look
- Easy to maintain
- Very good weathering and ageing resistance
- Provided with a 10-year warranty
- Easy to handle, fabricate and form
- Does not contain any toxic materials or heavy metals
- Fire classification according to UL94 HB
- Stable thickness tolerances
- Overlengths available

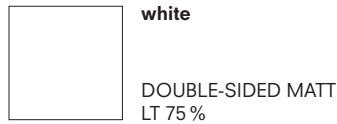
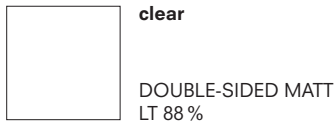
APPLICATIONS

- Interior decoration
- Information signs
- Displays
(improved illumination through matt structure)
- Showcases
- Shop fittings
- Advertising signs and media
- Furniture glazing
- Partition walls
- Lighting advertising

PROCESSING

- Printing
- Laminating
- Sawing
- Drilling
- Thread cutting
- Milling
- Laser and water jet cutting
- Polishing
- Bonding
- Welding
- Hot bending
- Thermoforming
- Tempering





PERSPEX® XT Soft Tone single-sided matt to special conditions.

LT = Light transmission (Figures apply to 3 mm sheet thickness only.)

The colours printed may vary from the original. To ensure exact colour matching please ask for a colour sample.

Detailed information on the products deviating from the standard can be found in the current valid version of the delivery programme.
Please contact your customer service representative.

GENERAL			
Property	Method	Unit	PERSPEX® XT Soft Tone
Density	ISO 1183	g/cm ³	1.19
Water absorption 24h/23°C – 50x50x4 mm ³	DIN EN ISO 62 Method 1	%	0.2
Forming temperature air pressure		°C	140 – 160
Forming temperature vacuum		°C	160 – 190
Moulding shrinkage		%	0.5 – 0.8
MECHANICAL			
Property	Method	Unit	PERSPEX® XT Soft Tone
Tensile strength	ISO 527-2	MPa	70
Elongation at break	ISO 527-2	%	4
Tensile modulus	ISO 527-2	MPa	3100
Flexural strength	ISO 178	MPa	110
Impact strength Charpy unnotched	ISO 179-1	kJ/m ²	15
Impact strength Charpy notched	ISO 179-1	kJ/m ²	2
OPTICAL			
Property	Method	Unit	PERSPEX® XT Soft Tone
Light transmission (3 mm clear)	DIN 5036-3	%	88
Gloss Value*	DIN 67530		<35
THERMAL			
Property	Method	Unit	PERSPEX® XT Soft Tone
Vicat temperature (B 50)**	ISO 306	°C	104
Specific heat capacity	ISO 11357-4	J/gK	1.47
Linear thermal expansion α	DIN 53752	mm/m °C	0.07
Thermal conductivity	DIN 52612	W/mK	0.19
Service temperature continuous use		°C	70
Max. temperature short term use		°C	90
OTHERS			
Property	Method	Unit	PERSPEX® XT Soft Tone
Fire resistance	UL94		HB

* = The gloss value of PERSPEX®XT standard grades is >100. The higher the determined non-dimensional value, the stronger is the surface brilliance of the examined work piece.

** = Pre-treatment: 16 h at 80°C

Note: These technical data of our products are typical ones; the actually measured values are subject to production variations.





