



# **APPLICATION GUIDE**

## Why

GSWF PPF films are specially developed for protecting car bodywork. Its excellent shock-absorbing properties protect your bodywork against chips caused by stones, insects, car doors, washing brushes, etc.

#### **Relations**

All information in this guide is also related to the technical data sheet and warranty sheet for the products described in this guide.

#### How

To achieve an optimum result, thoroughly clean the surface before applying any GSWF®- paint protection film. Please test any wax or after-market sealant before applying to the PPF. Not all products are compatible with all PPF topcoats. Extremely hydrophobic PPF topcoats may interfere with application of wax or other coatings.

- 1. Cleaning the vehicle should generally be cleaned with conventional cleaning agents. Do not use substances attended to form a coating or sealing layer by means of nanotechnology on the surface to be cleaned.
- a) Clean the vehicle on the day before in a car wash tunnel (brush washing no hand washing!)
- b) Thoroughly check surfaces and edges for residues of preservative wax or polishing agents and remove them with industrial cleaning agents or silicone remover (not only isopropanol).
- c) Final cleaning should always be done with be cleaned with isopropanol. This will remove all residues of any used cleaning agents.
- d) Now dry the vehicle, use a hot air blower to remove any residual moisture

### Film bonding

We recommend using only material of the same batch. If you want to use material from different batches anyway this is done on your own risk.

## Always test bonding

After cleaning the vehicle and before final application you need to make a bonding test and to check the final bonding strength of the film after 24 hours. For comparison purposes, we recommend bonding the film at the same time on a different solid surface (such as a windowpane). Should the bonding strength be too high and / or gas bubbles develop, repeat the cleaning process

Any fresh new paint must have dried for at least 7 days at 25  $^{\circ}$ C (77  $^{\circ}$ F) to outgas completely. An outgassing test must be carried out before applying the film.

Any old, paint must be sanded and renewed before application and must undergo a tear-off test.

## **Processing conditions**

- The recommended minimum application temperature is +10 °C (+50 °F). Preferably, apply at a temperature ranging from +15 °C to +35 °C (from +59 °F to +95 °F).
- Installation should be done in a clean area protected from airborne dust andother particulates that could result in unsatisfying final result.





## **Application**

- 1. Measure the parts to be covered. Cut the PPF-film while leaving a margin of at least 10 cm (4 in.) around the surface to be covered in order to stretch it during application and avoid any finger marks.
- Always apply GSWF PPF-film according to the «wet» method, using soap water or a non-alcohol application gel.
- 3. To apply with soap water, mix with 1 to 3 ml of pH-neutral soap per litre of water. This mixture can be easily removed. Use only water for tack solution.
- 4. Carefully separate the liner from the film
- 5. Spray the vehicle body to be protected as well as the adhesive-coated side of the PPF-film with the soapy liquid. This will enable a better positioning of the product on the vehicle.
- 6. Firmly stretch the PPF-film and position it (adhesive-coated side on the car) For an optimal wrapping of a concave or convex surface, it may be necessary to soften the film using a steamer or hot water in a separate container.
- Apply the film using a PPF-squeegee.
   To ensure that the squeegee glides easily, spray the soapy liquid onto the PPF-film.
- 8. Hold the squeegee at 45°. Press firmly to adhere the film to the surface and to remove the application liquid.

  Once the PPF-film is applied, cut it carefully with a sharp new blade. Preferably carbon steel. Finish by running the squeegee over the cut. In bent edges and contours put pressure to the edge with a PPF-glove and make sure all liquid in removed. If you use a steamer or liquid is left under the PPF-film at the edges, let it dry and then run over the edges again with pressure with a squeegee or a PPF-glove. If any wrinkles appear you can put pressure on the wrinkle with your finger for 30 seconds.

### **Maintenance and Care Instructions**

- Do not wash the vehicle for 48 hours after installation.
- Avoid directly spraying the edges of the PPF with a pressure washer or a nozzle. Doing so may lift the edge of the film.
   If using a high-pressure washer keep the nozzle at least 36" from the film surface (and avoid spraying the edges) and a maximum temperature of 35 °C (95 °F).
- Do not use pigmented or abrasive waxes or waxes containing naphtha or kerosene.
- Do not use any abrasive pads or harsh chemicals on the film.
- If choosing to wax the car and film (after testing for compatibility) do so at least once every 6 months.
- Remove stains as soon as possible. Stubborn stains can be removed with isopropyl alcohol. Avoid wiping the film in direct sunlight or if the film is hot.