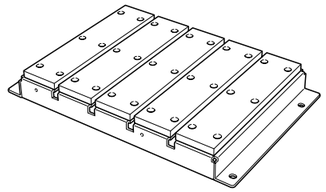
ZTT-35 T-slot Table User's Manual

Target Model: DE-3 (Roland DG EGX-350/360)

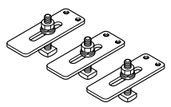
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* The DE-3 is shown in the cutting machine illustrations.

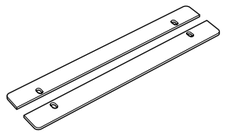
Included Items



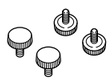
T-slot table



Clamps



Stopper plates

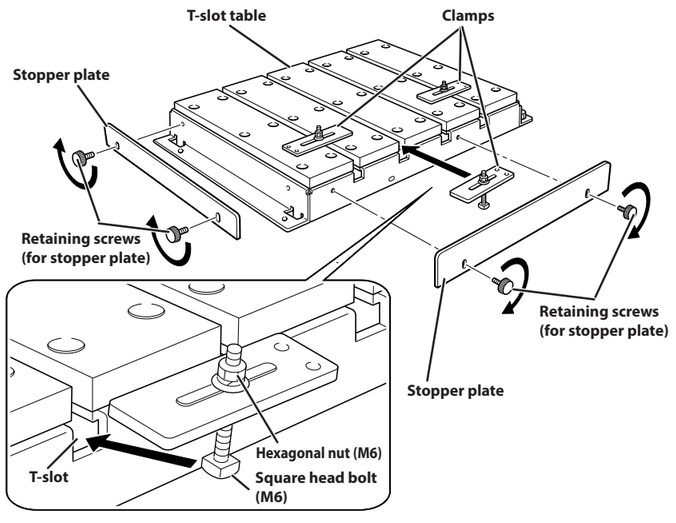


Retaining screws (for stopper plates)

Mounting

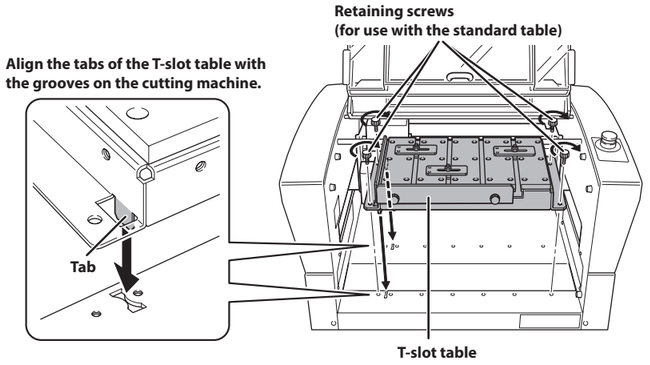
⚠CAUTION **Before performing the mounting or replacement work, set the machine's power switch to the off position and remove the power plug from the power outlet.**
Attempting such operations while the machine is connected to a power source may result in injury or electrical shock.

Attaching Stopper Plates and Clamps



Attaching the T-slot Table to the Cutting Machine

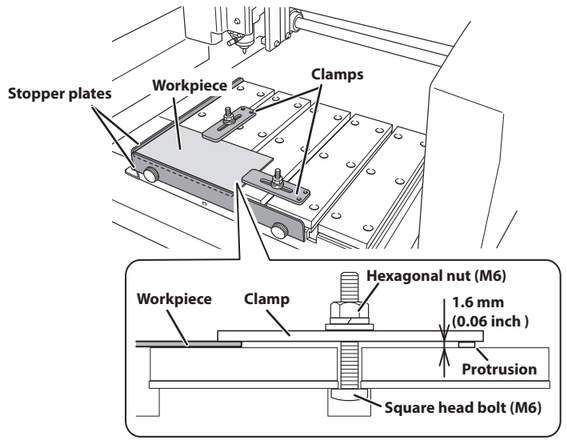
Remove the standard table, and then attach the T-slot table. Use the retaining screws designed for use with the standard table. Exercise caution regarding the positions of the tabs, orienting them as shown in the figure.



Fixing Workpieces in Place

Pinch the workpiece with the sides of the clamps having no protrusions, and then tighten the hexagonal nuts to fix the workpiece in place.

Example of Fixing a Workpiece in Place Using the Stopper Plates and the Clamps



Example of Fixing a Workpiece in Place Using Just the Clamps

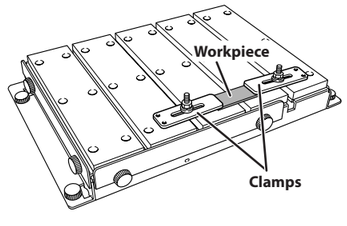


Table Surface Leveling

If you want to adjust the flatness of the table, remove the stopper plates and clamps, and then perform table surface leveling. For details on and instructions for performing surface leveling work, see the user's manual of the cutting machine.

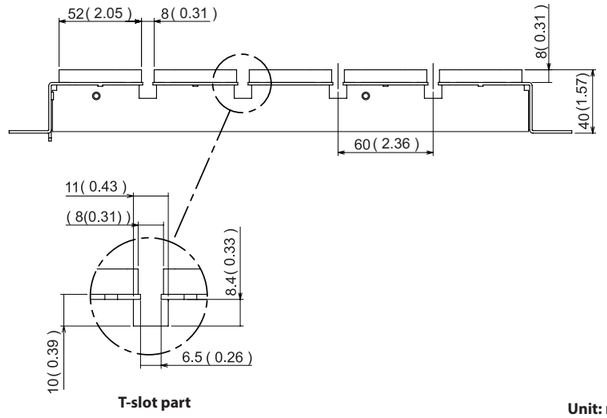
T-slot Table Dimensional Drawings

Top



Unit: mm (inch)

Cross-section



T-slot part

Unit: mm (inch)

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